

Customer name: JSC «Riga Electric Machine Building Works»
(AS «Rīgas elektromašīnbūves rūpnīca»)
Legal address: Ganību Dambis 53, Riga, Latvia, LV-1005
Contact person: Vladimir Malgin, Chief Technologist
Telephone for contacts: + 371 27000891
E-mail: vladimir.malgin@rer.lv, dt@rer.lv

**Technical requirements for the supply of welding table used in welding
construction machine-made assemblies**

Main requirements

№	Parameters	Requirements
1	Purpose	Formation of 3-D assembly patterns (conductors) for pre-assembly, tacking and welding of products from ferrous metals and aluminium alloys
2	Table model	Model with a stationary rectangular surface
3	Work surface size (tolerance $\pm 20\%$)	Stable surface 1000x1200mm
4	Work surface requirements	<ul style="list-style-type: none"> - Work surface must be completely covered - Work surface material must be durable and wear-resistant - Work surface material must be protected against welding spatter sticking - Work surface thickness at least 25mm - Thickness tolerance of work surface must be no more than $\pm 0,2$ mm - Work surface must have 28mm round holes with a diagonal web, discreteness must not be more than 100mm - Work surface holes will be used for fastening supporting and clamping elements
5	Table height	- 850mm with variable ± 50 mm (Height must be varied for horizontal equalization)
6	Tool kit	<ul style="list-style-type: none"> - Tool kit must provide a fast and easy way to assemble the equipment - Support and clamping tools must be fitting with correct fastenings - Tool handles must be made from metal or durable plastic
7	Work table maximum load	- At least 1500 kg.
8	Documentation	<ul style="list-style-type: none"> - Passport - Manuals in Russian and Latvian - Tool specifications All documentation must be both in paper and electronic formats
9	Warranty	At least 12 months
10	Delivery and setup	DDP delivery and setup must be included in the price
11	Additional requirements	Bank must guarantee a refund in case of non-delivery.
12	Additional notifications	<ul style="list-style-type: none"> - Delivery date - Payment conditions - Base equipment payment amount - Additional options payment amount (additional options list) - Complete payment amount