

SUPPLYING OF VERTICAL THREADING MACHINE

Technical requirements: Vertical Threading Machine

№	Parameters	Requirements
1.	Type of equipment	Column type machine, floor mounting
2.	Amount of equipment	1 piece
3.	Thread parameters	M4 – not less than M20
4.	Operating material	Steel, aluminium copper, brass, cast iron
5.	Operating quality	Thread precision class: 6H
6.	Additional requirements:	Automatic feeding
		Threading device with automatic reverse mode
		Spindle MK 3
		Rectangular table with T-shaped slots for parts fixing and channels for cooling lubricant
		Table height must be variable
		Cooling lubricant feeding and filtration system
		Set of tools required for launching
		Manuals and technical documentation in Latvian or Russian
7.	Power supply parameters	3-phase alternating current with 400V voltage and 50Hz frequency
8.	Delivery method	DDP, Riga, Ganību Dambis 53
9.	Supplier obligations	Supplier must conduct the following: Delivery, setting up of the equipment (including wiring, cabling and other setup works), first filling of coolant lubricant, equipment first launch, test part creating, personnel training
10.	CE Certificate	CE Certificate
11.	Warranty	At least 12 months
		Post-warranty support
		The possibility of replacing parts and components