

Buyer: JSC «Riga Electric Machine Building Works»
(AS «Rīgas elektromašīnbūves rūpnīca»)
Legal address: Ganību dambis 53, Rīga, Latvija, LV-1005
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The terms of reference for the acquisition of a milling centering machine

Main requirements

№	Options	Requirement
1.	Max. machining diameter, mm	Not less than 200
2.	Min. machining diameter, mm	Not more than 60
3.	Max. workpiece length, mm	Not less than 1500
4.	Min. workpiece length, mm	Not more than 250
5.	Max. end face machining diameter, mm	Not less than 200
6.	Used center drills	B6.3, B10 according to GOST 14952-75 (DIN333)
7.	Power supply parameters	Alternating three-phase current, 50Hz frequency, 380V voltage
8.	Additional technical requirements	<ul style="list-style-type: none"> • Simultaneous machining of two workpiece end faces • Safety guard.
9.	Delivery, training, launching	Delivery of equipment at the territory of the buyer, training of personnel, commissioning works should be included in the basic cost.
10.	Payments terms	<ol style="list-style-type: none"> 1. The first advance payment after signing a contract; 2. The second advance payment after signing of the provisional acceptance documents in the territory of the seller; 3. The final payment after signing of the final acceptance documents in the territory of the buyer. <p>Bank Guarantees of bank advance payments returning in case of non-delivery of goods in favour of the buyer are to be provided together with the first and the second payments invoices.</p>
11.	Guarantee	The warranty period is not less than 12 months after launching day.