

Buyer: JSC «Riga Electric Machine Building Works»  
(AS «Rīgas elektromašīnbūves rūpnīca»)  
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## **The terms of reference for the acquisition of a vertical turning machine**

### Main requirements

№	Options	Requirement
1.	Equipment condition	New
2.	Max. workpiece diameter, mm	Not less than 1600
3.	Max. table diameter	Not less than 1400
4.	Max. workpiece height, mm	Not less than 1400
5.	Power supply parameters	Alternating three-phase current, 50Hz frequency, 380V voltage
6.	Additional technical requirements	<ul style="list-style-type: none"> <li>• Siemens CNC system;</li> <li>• 5 position turret head;</li> <li>• Ball screw drive</li> </ul>
7.	Delivery, training, launching	Delivery of equipment at the territory of the buyer, training of personnel, commissioning works should be included in the basic cost.
8.	Payments terms	<ol style="list-style-type: none"> <li>1. The first advance payment after signing a contract;</li> <li>2. The second advance payment after signing of the provisional acceptance documents in the territory of the seller;</li> <li>3. The final payment after signing of the final acceptance documents in the territory of the buyer.</li> </ol> <p>Bank Guarantees of bank advance payments returning in case of non-delivery of goods in favour of the buyer are to be provided together with the first and the second payments invoices.</p>
9.	Guarantee	The warranty period is not less than 12 months after launching day.