

Buyer: JSC «Riga Electric Machine Building Works»  
(AS «Rīgas elektromašīnbūves rūpnīca»)  
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**The terms of reference for the acquisition of a compound die for workpiece of generator stator laminations blanking**

## Main requirements

№	Options	Requirement
1.	Manufacturing of a die	The die must be made in full accordance with the customer's technical documentation (drawing of the part and data about the equipment), which will be an integral part of the purchase agreement.
2.	Material of the part	Roll 0,5x470-П-1-ТО-ТШ-6-2211 ГОСТ 21427.2-83 The material of the part must be taken into account when choosing materials for manufacturing the working parts of the stamp.
3.	Overall dimensions of the stamp (LxWxH)	800x700x450 mm in the closed state. Tolerances on overall dimensions: -1.5mm.
4.	Additional requirements	<ul style="list-style-type: none"> <li>• Conformity to EC ecological and safety standards.</li> </ul>
5.	Documentation	The documentation supplied with the die must include instructions for the operation and maintenance of the die, a repair manual, as well as a set of drawings for the die with a list of names and codes for parts and assemblies. The language of the technical documentation is English and Russian.
6.	Delivery, training, launching	Delivery of equipment at the territory of the buyer, training of personnel, commissioning works should be included in the basic cost.
7.	Payments terms	<ol style="list-style-type: none"> <li>1. The first advance payment after signing a contract;</li> <li>2. The second advance payment after signing of the provisional acceptance documents in the territory of the seller;</li> <li>3. The final payment after signing of the final acceptance documents in the territory of the buyer.</li> </ol> <p>Bank Guarantees of bank advance payments returning in case of non-delivery of goods in favour of the buyer are to be provided together with the first and the second payments invoices.</p>
8.	Guarantee	<ul style="list-style-type: none"> <li>• The warranty period is not less than 12 months after launching day.</li> </ul>